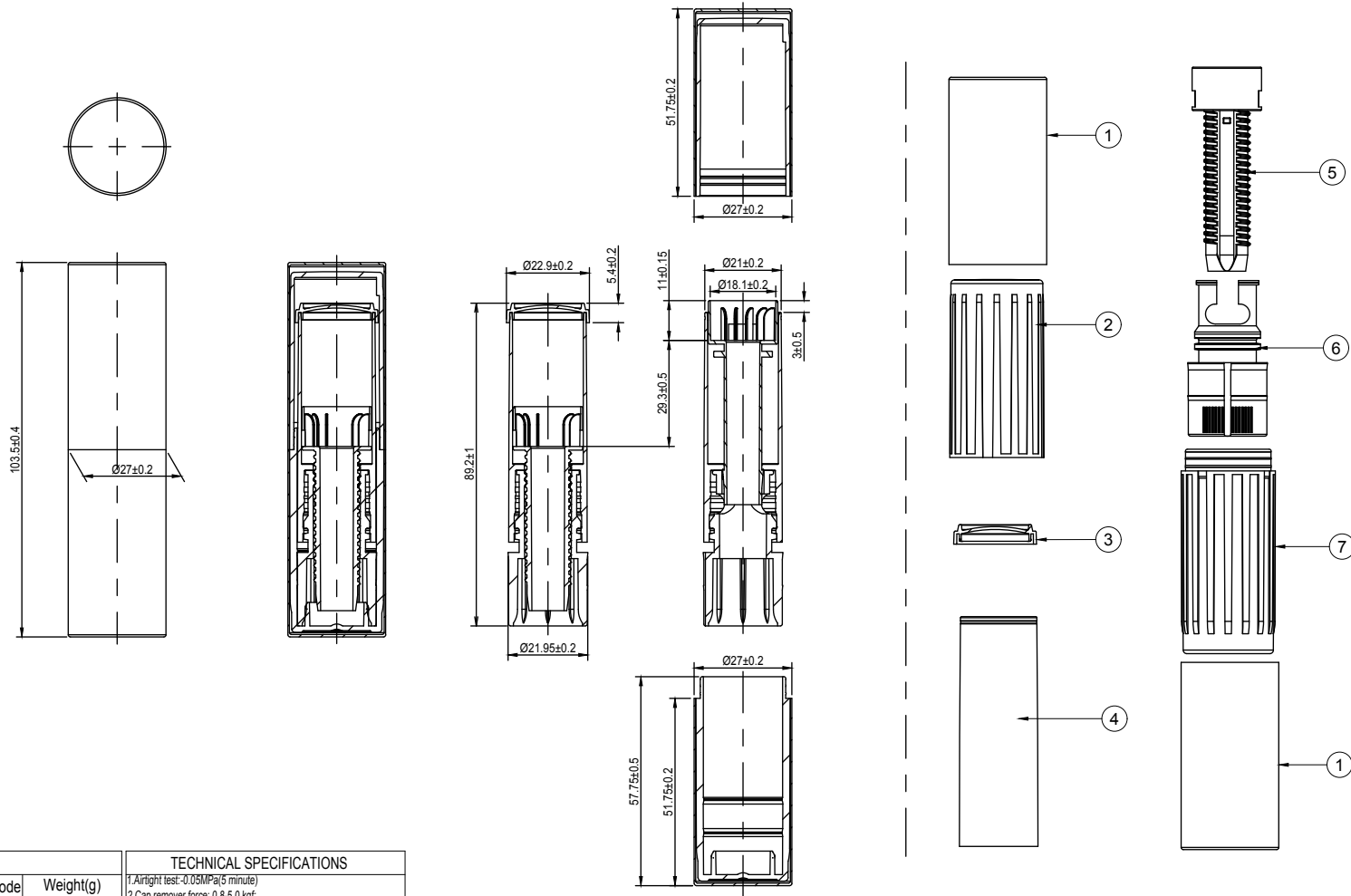


No.	Date	Revisions Description	Drawn	Approved
01	/	/	/	/
02	/	/	/	/



LIST OF THE COMPONENTS					TECHNICAL SPECIFICATIONS	
No.	Part Name	TD Code	Material / Mat.Code	Weight(g)		
1	Outer cap/base	n/a	AL 41	5.7	1. Airtight test: -0.05MPa(5 minute)	
2	Cap	n/a	PP 5	4.2	2. Cap remover force: 0.8-5.0 kgf	
A1	Assembly 1	C/AL 90 - metal			3. CUP push back force: 1.5kgf/min	
3	Lens	n/a	PP 5	0.6	4. Swivel Torque: 0.036-0.65kgf.cm	
A2	Assembly 2	5 PP - plastic			5. Swivel Override(Up/Down): 1.0kgf.cm min	
4	A-Shell	n/a	PP 5	4.5	6. Mismatch between cap & base 0.25mm max	
5	Cup	n/a	PP 5	2.3	7. Gap between cap & base 0.25mm max	
6	Screw	n/a	PP 5	3.4	8. Drop test: 76cm drop on cement floor one time, no crack no separate	
7	Base	n/a	PP 5	7	9. Cap and inner cap separation force: 3.65kgf min	
1	Outer cap/base	n/a	AL 41	5.7	10. Base and inner base separation force: 3.65kgf min	
A3	Assembly 3	C/PP 90 - plastic			11. Base/Mechanism separation force: 3.65kgf min	
					C-status=concept drawing D-status=development drawing I-status=Industrialization drawing M-status=approved production drawing	

general tolerances			Customer	TD Code	Part name		Rev.			
>	≤	VALUE	n/a	LF8802AB	Assembly		00			
0	6	±0.1	Projection	Size	Scale	Material	Weight (g)	OFC (ml)	Mould #	Status
6	30	±0.2								
30	120	±0.3	⊕	A3	1:1	n/a				
120	400	±0.5	Unit	Drawn by	Karcy	Checked by	Gracy	Check date	2021.10.26	
mm[in]										
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